

Stake-On patented Combat NCO™ Front Sight

NCO sights are designed to retrofit 1911 military pistols. If your pistol is a mil-spec 1911 the sight should fit. But over 100 years and many different makes you may have to modify it some. Caspian Slides we know are a good match and of course these are the ones supplied to the military.

A few install hints will help in keeping your Front Sight in place once staked on. First is inside the Slide where the Sight protrudes that area should be ground to a concave shape to allow the steel to flatten into. The tab on the Sight is long depending on what type of pistol you have. Install it thru the access hole and look. You should have only about 1/32" exposed. If you have more just grind off some as it is excess steel. I have been told by others out there who have done this job that they like to cut a groove in the bottom of the tab to aid in expanding the steel. In any case this is not 4340 pot metal steel. You should stake the sight in stages to allow a riveted condition to be created. This will go a long way in keeping the Sights shape and a better install that will last over time.

To see how to use the sights go to my website and review the NCO Manual. Also if you are going to shoot distance, check out the articles on The Business of Shooting Distance and .45 Ammunition. These have the bullet drift data you will need to be successful. Maximum sight range is 400 yards and with +P's it is 500-525 yards.

I take this opportunity to thank you for your interest in Combat NCO™ parts and components.

Karl Lippard.